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=> fil reg COST IN U.S. DOLLARS

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NEWS PHONE

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SINCE FILE TOTAL ENTRY SESSION 0.21 0.21

FULL ESTIMATED COST

## 10635317

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STRUCTURE FILE UPDATES: 21 APR 2004 HIGHEST RN 676437-01-7 DICTIONARY FILE UPDATES: 21 APR 2004 HIGHEST RN 676437-01-7

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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Uploading C:\Program Files\Stnexp\Queries\10635317c.str

L1 STRUCTURE UPLOADED

=> d L1 HAS NO ANSWERS L1 STR

\* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \*

Structure attributes must be viewed using STN Express query preparation.

=> s 11 sss sam

SAMPLE SEARCH INITIATED 14:46:07 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED - 8 TO ITERATE

100.0% PROCESSED 8 ITERATIONS 1 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE \*\*COMPLETE\*\*
BATCH \*\*COMPLETE\*\*

PROJECTED ITERATIONS: 8 TO 329
PROJECTED ANSWERS: 1 TO 80

L2 1 SEA SSS SAM L1

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FULL SEARCH INITIATED 14:46:11 FILE 'REGISTRY'
FULL SCREEN SEARCH COMPLETED - 123 TO ITERATE

100.0% PROCESSED 123 ITERATIONS 6 ANSWERS

SEARCH TIME: 00.00.02

L3 6 SEA SSS FUL L1

=> fil caplus COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION

155.63

155.42

FULL ESTIMATED COST

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FILE COVERS 1907 - 22 Apr 2004 VOL 140 ISS 17 FILE LAST UPDATED: 21 Apr 2004 (20040421/ED)

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=> s 13 full 2 L3 T.4

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ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

2004:143138 CAPLUS

DOCUMENT NUMBER:

140:199142

TITLE:

Process for preparation of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-tetrahydro-pyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1H-pyrrole-3-carboxylic acid

phenylamide

INVENTOR(S):

Nelson, Jade Douglas; Pamment, Michael Gerard

PATENT ASSIGNEE(S):

Warner-Lambert Company Llc, USA

SOURCE:

PCT Int. Appl., 24 pp.

DOCUMENT TYPE:

CODEN: PIXXD2 Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.			KIND		DATE			APPLICATION NO.					DATE			
WO 2004014896			A1		20040219		WO 2003-IB3322				2	20030725				
W:	ΑE,	AG,	ΑL,	AM,	ΑT,	ΑU,	AZ,	BA,	BB,	BG,	BR,	BY,	ΒZ,	CA,	CH,	CN,
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MD, RU, TJ, TM

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ,

GW, ML, MR, NE, SN, TD, TG

US 2003-635317 20030806 US 2002-401707P P 20020806 20040408 US 2004068121 A1 PRIORITY APPLN. INFO.:

CASREACT 140:199142; MARPAT 140:199142 OTHER SOURCE(S):

GI

\* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \*

A method for preparing the title compound, atorvastatin lactone (I) a key intermediate in the synthesis of atorvastatin calcium, via stereoselective reduction was described. Thus, the (3R,5R)-open-acid atorvastatin tert-Bu ester II (X =  $\alpha$ -H- $\beta$ -OH, R = CMe3) was prepared via reduction of 3,5-dioxo-ester II (X = O, R = CMe3) using Et3N, formic acid and  $[N-[(1R,2R)-2-(amino-\kappa N)-1,2-diphenylethyl]-4$ methylbenzenesulfonamidato- $\kappa N$ ] chloro [(1,2,3,4,5,6- $\eta$ )-1,3,5trimethylbenzene]ruthenium in toluene. Ester II (X =  $\alpha$ -H- $\beta$ -OH, R = CMe3) was then converted to acid II (X =  $\alpha$ -H- $\beta$ -OH, R = H) using KOH in MeOH and H2O followed by lactonization of the acid in toluene using catalytic HCl to give the target lactone I.

442851-38-9 TT

> RL: RCT (Reactant); RACT (Reactant or reagent) (process for the asym. synthesis of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4hydroxy-6-oxo-tetrahydro-pyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1Hpyrrole-3-carboxylic acid phenylamide, an atorvastatin precursor, via asym. hydrogenation)

RN442851-38-9 CAPLUS

1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)-CN  $\beta$ ,  $\delta$ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

REFERENCE COUNT:

THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 2 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

2002:539679 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 137:109204

Novel process for the synthesis of TITLE:

5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-

tetrahydropyran-2-yl)-ethyl]-2-isopropyl-4-phenyl-1H-

pyrrole-3-carboxylic acid N-phenylamide

INVENTOR(S): Butler, Donald Eugene; Dejong, Randall Lee; Nelson,

Jade Douglas; Pamment, Michael Gerard; Stuk, Timothy

Lee

PATENT ASSIGNEE(S): Warner-Lambert Company, USA

SOURCE:

PCT Int. Appl., 82 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

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APPLICATION NO. DATE
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                               20020718
     WO 2002055519
                        A2
                               20020919
                        A3
     WO 2002055519
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PRIORITY APPLN. INFO.:
                                                                 A3 20011217
                                              US 2001-15558
                                              WO 2001-IB2729
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\* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \*

An improved process for the preparation of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-tetrahydropyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1H-pyrrole-3-carboxylic acid phenylamide (I) was disclosed. Morpholine was condensed with Me cyanoacetate (MTBE, 55°, 12-18 h), the product reduced to the amine (MeOH, HCl, H2-Pt/C @ 50 psi, 24 h), converted from the hydrochloride to the phenylacetate salt, which was condensed with 2-[2-(4-fluorophenyl)-2-oxo-1-phenylethyl]-4-methyl-3-oxopentanoic acid phenylamide with removal of water (THF, 4-8 mesh 3Å ms, reflux, 24 h) to afford solid II. Et acetoacetate in THF was reacted with NaH at -20° (held at -10° 45 min) followed by n-BuLi at -18° (held at -4° for 90 min) followed by addition of II at -25° and held at -23° for 20 h yielding, after aqueous work-up, A-(CH2)2COCH2COCH2COCEt (III). Reduction of III with a RuCl2(DMF)n[(+)-Cl-MeO-BIPHEP] complex (MeOH, 1M HBr, H2 @ 50 psi, 65°) to afford

GΙ

β,δ-dihydroxy ester IV in a 1:1.5 syn:anti with a  $\ge 98\%$  enantiomeric excess at the δ-hydroxy position in favor of the (R)-configuration (4 diastereomers separated by HPLC; Chiralcel-OD-H). Cyclization/elimination of IV (MeOHaq, KOH, 85°; PhMe, HCl; Ac2O, NEt3, DMAP) provides the 6-oxo-3,6-2H-pyran V (98% ee). Treatment of V with BnOH, NaOH at -10° for 19 h followed by hydrogenation (PhMe, 20% Pd(OH)2/C, 50 psi, 50°, 16 h) provided VI as a white solid (anti:syn 99:1, enantiomeric excess at the pyran C5 of 99% favoring the (R)-configuration). Alternate methods for several steps were provided. Utilization of VI for the preparation of atorvastatin calcium was also exemplified. Reduction of β,δ-diketo esters reported herein is more stereoselective, can be executed at lower pressures and is more amendable to large-scale manufacturing than prior art examples.

IT 442851-37-8P 442851-38-9P 442851-39-0P 442851-40-3P 442851-42-5P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (intermediates; stereoselective reduction of a β,δ-diketo ester leading to 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-tetrahydropyran-2-yl)-ethyl]-2-iso-Pr-4-Ph-1H-pyrrole-3-carboxylic acid N-phenylamide)

RN 442851-37-8 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)β,δ-dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, ethyl ester
(9CI) (CA INDEX NAME)

RN 442851-38-9 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)-  $\beta$ ,  $\delta$ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

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RN 442851-39-0 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)-  $\beta$ ,  $\delta$ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1-methylethyl ester (9CI) (CA INDEX NAME)

RN 442851-40-3 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)- $\beta$ ,  $\delta$ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, methyl ester (9CI) (CA INDEX NAME)

RN 442851-42-5 CAPLUS

CN 1H-Pyrrole-1-heptanamide, 2-(4-fluorophenyl)-N,N-dimethyl-5-(1-methylethyl)- $\beta$ , $\delta$ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]- (9CI) (CA INDEX NAME)

IT 442851-34-5

RL: RCT (Reactant); RACT (Reactant or reagent)

## 10635317

(reactant; stereoselective reduction of a β,δ-diketo ester
leading to 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxotetrahydropyran-2-yl)-ethyl]-2-iso-Pr-4-Ph-1H-pyrrole-3-carboxylic acid
N-phenylamide)
RN 442851-34-5 CAPLUS
CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)β,δ-dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, ethyl ester,
sodium salt (9CI) (CA INDEX NAME)

Na